VARISPEED-616G5 OPTION CARD PG SPEED CONTROL CARD PG-A2 INSTRUCTIONS

Upon receipt of the product and prior to initial operation, read these instructions thoroughly, and retain for future reference.



NOTES FOR SAFE OPERATION

Read this instruction manual thoroughly before installation, operation, maintenance or inspection. In this manual, the NOTES FOR SAFE OPERATION is classified as "CAUTION".



Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury to personnel and damage to equipment.

It may also be used to alert against unsafe practices.

Even items described in A CAUTION may result in a vital accident in some situations. In either case, follow these important items.



NOTE: These are steps to be taken to insure proper operation and to avoid malfunctions, etc.

- The option card uses a C MOS IC chip. It may break if touched by bare fingers because of static electricity. Be careful when handling.
- When removing the option card from the inverter for transportation or storage, put the card into the anti-static package it was in when delivered.
- Never change wiring or connect or disconnect connectors while the power is ON.

Failure to observe this caution may injure you.

PG speed control card, PG-A2 is mounted on the control board of the inverter, and performs speed feedback using the pulse generator (PG) on the motor to correct speed fluctuations caused by slipping. The card is used for V/f control with PG.

This option card is applicable to the following inverter series:

VS-616G5: Entire series

Name	Code No.	Functions
PG speed control card PG-A2	73600-A012X	 Phase A pulse (Single pulse) inputs. Maximum input frequency: 32,767Hz Pulse monitor output: +12V, 20mA (max.)

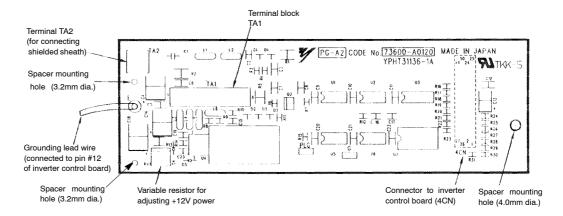


Fig. 1 PG speed control card PG-A2

Verify that the attachment below is in the package.

• Spacer: 1 pc. (Dimentions in mm)

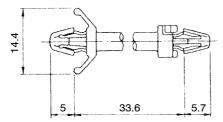


Fig. 2 Spacer (code no. SRNT41028-9)



Before use,

- (1) Before using PG-A2, read this manual and the manual for the installation of the inverter.
- (2) Before connecting PG-A2 or external terminals, turn OFF main power of the inverter and verify the CHARGE indicator lamp of the inverter is OFF.
- (3) When ordering the PG-A2, specify the name and code number.

1 Inspection after Delivery

↑ CAUTION

• Verify that ordered products have been delivered.

Installation of a wrong device may lead to injury or damage.

Though the products have undergone rigorous inspection before shipping, check the following for safety.

- Check the name written on the product to verify that ordered products have been delivered.
- Check for damage caused during transportation.

If there is anything uncertain on the structure, contact your YASKAWA representative.

2 Installing to Inverter (See Fig. 3)

2.1 Installation Procedure

- Turn OFF the main power and wait for the time specified on the cover of the inverter. Remove the cover and verify that the CHARGE indicator lamp is OFF.
- ② Insert the attached spacer (SRNT41028–9) into the spacer mounting hole in the mounting base of the inverter. (See Fig. 3.)
 - Inverters of 3.7kW or smaller capacities have two closely placed holes. Insert the spacer into the hole on the 7CN side. Inserting into the wrong hole will stack the spacer. Be careful to insert in the proper hole in the proper inserting direction.
- (3) Align the two holes of PG-A2 and projections as shown in the detailed side view, first at location (a) and then at (b), and precisely place the card on the option A connector. Insert the spacer mounted at (2) above into the PG-A2 spacer mounting hole. (See part A of the side view.)

 Verify that 4CN is precisely aligned to PG-A2. Gently push the card until it clicks.

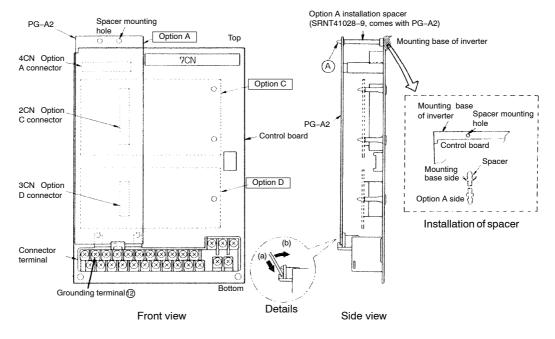


Fig. 3 Installation of PG speed control card PG-A2

3 Interconnection

Fig. 4 shows interconnection between the inverter, PG-A2, and peripheral equipment.

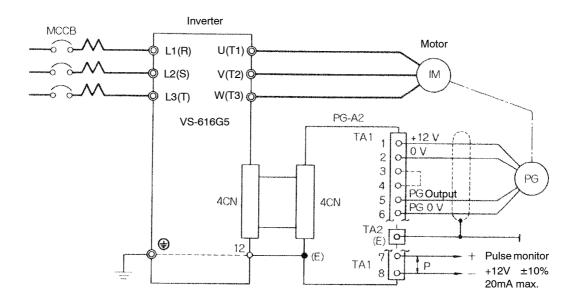


Fig. 4 Interconnection diagram



Notes on wiring

- Separate the control signal wires (from terminals TA1 and TA2) of the PG-A2 from the main circuit wires and other power cables.
- Use a shielded wire to connect to the PG. Connect the wire as shown in Fig. 5 to prevent interference by noise. The wire must be 50m or shorter.

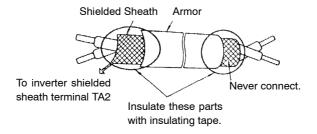


Fig. 5 Shielded wire termination

4 Wiring

See Table 1 for the functions of the external terminals.

Table 1 External terminals

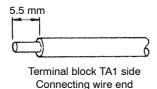
Terminal block symbol	Pin No.		Functions	Remarks
	1	+12V	+12V power supply (+12V ±5%, maximum	Power supplies
	2	0V	current 200mA)*	for PG
	3	She	orted betwen 3 and 4 when	
	4	the	inputting by open collector	
TA1	5	+	DC: 1	Signal input level
	6	_	PG input signal	H: +4V to +12V L: +1V or lower
	7	+	Pulse monitor outputs	Output voltage: 12V max. ±10%
	8	_	(Duty depends on PG wave- form)	Output current: 20mA max.
TA2	5	Shielded sheath connection terminal M3.5 screw termin		

^{*} Up to $+14V \pm 5\%$ can be supplied by adjusting variable resistor RV1. RV1 is set to 13.0V at the factory prior to shipment.

Make sure the followings when wiring.

- To prevent noise, use shielded wire and separate from heavy current circuits (200VAC or greater) or relay drive circuits. (Wire length to the PG connector must be 50m or shorter.)
- Connect both ends of the unused wire of the shielded wire to the 0V terminal
- Connect the grounding lead wire (E) to pin ② of the control board of the inverter.
- Applicable wire sizes for terminal block TA1 are shown below.
 [Terminal: MKDS1 series manufactured by Phoenix Contact GmbH & Co.]

	[mm ²]	AWG	I [A]	VAC [V]
Thin twisted wire	1	16	12	125
Solid wire	1.5	16	12	125
UL		22-16	10	300
CSA	_	28-16	10	300
CSA		28-16	10	150





Notes on selecting cables

Too thick a cable applies pressure to the option card and may lead to failure. Too thin a cable may lead to imperfect contact or a break in the wire.

5 Interface Circuit

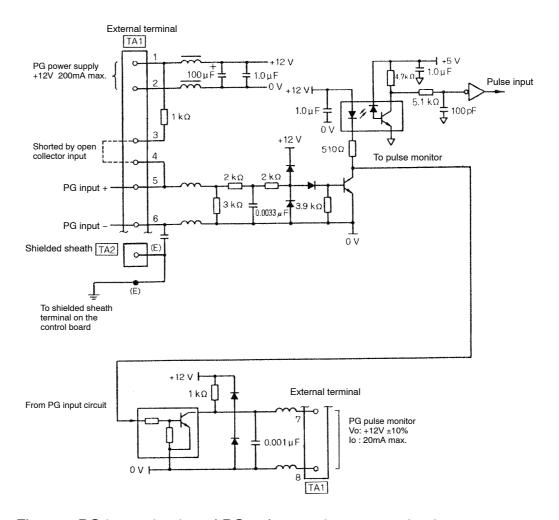


Fig. 6 PG input circuit and PG pulse monitor output circuit

6 Selecting PG

The maximum frequency of PG output pulse that can be detected is 32,767Hz. Therefore, select a PG that outputs about 20kHz at the motor rotation speed at maximum frequency output.

$$\frac{\text{Motor rotation speed (r/min) at max. frequency output}}{60} \times \text{PG constant (p/rev)} = 20,000 \text{Hz}$$

Table 2 Examples of PG selection

Motor rotation speed at maximum frequency output (r/min)	PG parameter (p/rev)	PG output frequency at maximum frequency output (Hz)
1800	600	18,000
1500	800	20,000
1200	1000	20,000
900	1200	18,000

Notes: • The motor rotation speeds at maximum frequency output are represented as synchronous rotation speeds.

- PG power supply is +12V.
- If the PG power capacity is 200mA or greater, provide a separate power supply. (If momentary power loss ride-through function is necessary, provide backup capacitor or take other necessary measures.)

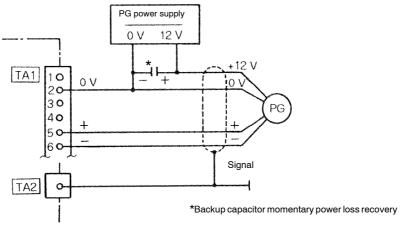


Fig. 7 Connection example with PG when using separate power supply

Table 3 Constants List

		Con-				Change			Control Method (>=Setting enable ×=Setting disable)	nethod enable disable)	
Digital Operator Function Display	Digital Operator Display	stant No.	Constant Name	Setting Range	Factory Setting	Operation (C=Enable, X=Disable)	Data Selection	V/f Con- trol	V/f with PG Feed- back	Open Loop Vec- tor	Flux Vec- tor
	PG Pulse/Rev	F1-01	PG constant	0 to 60000	009	×		×	0	×	0
	PG Fdbk Loss Sel	F1-02	Operation selection at PG open circuit	0 to 3	1	×	0 : Ramp to Stop 1 : Coast to Stop 2 : Fast-Stop 3 : Alarm Only	×	0	×	0
	PG Overspeed Sel	F1-03	Operation selection at overspeed	0 to 3	1	×	0 : Ramp to Stop 1 : Coast to Stop 2 : Fast-Stop 3 : Alarm Only	×	0	×	0
PG Option Setup	PG Deviation Sel	F1-04	Operation selection at deviation	0 to 3	1	×	0 : Ramp to Stop1 : Coast to Stop2 : Fast-Stop3 : Alarm Only	×	0	×	0
	PG Ramp PI/I Sel	F1-07	Integral value during accel/decel enable/disable	0/1	0	×	0 : Disabled 1 : Enabled	×	0	×	×
	PG Overspd Level	F1-08	PG overspeed detection level	0 to 120%	115%	×		×	0	×	0
	PG Overspd Time	F1-09	PG overspeed detection delay time	0 to 2.0s	1.0s	×		×	0	×	0
	PG Deviate Level	F1-10	Excessive speed deviation detection level	0 to 50%	10%	×		×	0	×	0
	PG Deviate Time	F1-11	Excessive speed deviation detection delay time	0 to 2.0s	1.0s	×		×	0	×	0
	PG# Gear Teeth 1	F1-12	Number of PG gear teeth 1	0 to 1000	0	×		×	0	×	×
	PG# Gear Teeth 2	F1-13	Number of PG gear teeth 2	0 to 1000	0	×		×	0	×	×
	ASR P Gain 1	C5-01	ASR proportional gain 1	0 to 300.00	0.00	0		×	0	×	0
	ASR I Time 1	C5-02	ASR integral time 1	0 to 10.000sec	0.00sec	0		×	0	×	0
ASR Tuning*	ASR P Gain 2	C5-03	ASR proportional gain 2	0 to 300.00	0.00	0		×	0	×	0
	ASR I Time 2	C5-04	ASR integral time 2	0 to 10.000sec	0.00sec	0		×	0	×	0
	ASR Limit	C5-05	ASR limit	0.0 to 20.0%	0.0%	×		×	0	×	×

*ASR = Automatic Speed Regulation

PG SPEED CONTROLLER CARD PG-A2 INSTRUCTIONS

TOKYO OFFICE New Pier Takeshiba South Tower, 1-16-1, Kaigan, Minatoku, Tokyo 105 Japan

Phone 81-3-5402-4511 Fax 81-3-5402-4580 **YASKAWA ELECTRIC AMERICA, INC.**

Chicago-Corporate Headquarters 2942 MacArthur Blvd. Northbrook, IL 60062-2028, U.S.A.

Phone 1-847-291-2340 Fax 1-847-498-2430

Chicago Technical Center 3160 MacArthur Blvd. Northbrook, IL 60062-1917, U.S.A. Phone 1-847-291-0411 Fax 1-847-291-1018

MOTOMAN INC.

805 Liberty Lane West Carrollton, OH 45449, U.S.A.

Phone 1-937-847-6200 Fax 1-937-847-6277
YASKAWA ELÉTRICO DO BRASIL COMÉRCIO LTDA.

Avenida Brigadeiro Faria Lima 1664-5° CJ 504/511, Sao Paulo, Brazil

Phone 55-11-815-7723 Fax 55-11-870-3849

YASKAWA ELECTRIC EUROPE GmbH Am Kronberger Hang 2, 65824 Schwalbach, Germany

Phone 49-6196-569-300 Fax 49-6196-888-301

Motoman Robotics AB

Box 504 S38525 Torsas, Sweden

Phone 46-486-48800 Fax 46-486-41410

Motoman Robotec GmbH

Kammerfeldstra β e 1, 85391 Allershausen, Germany

Phone 49-8166-900 Fax 49-8166-9039

YASKAWA ELECTRIC UK LTD.

Unit2 Centurion Court Brick Close, Kiln Farm, Milton Keynes MK11 3JA, United Kingdom

Phone 44-1908-565874 Fax 44-1908-565891

YASKAWA ELECTRIC KOREA CORPORATION

Paik Nam Bldg. 901 188-3, 1-Ga Euljiro, Joong-Gu Seoul, Korea

Phone 82-2-776-7844 Fax 82-2-753-2639

YASKAWA ELECTRIC (SINGAPORE) PTE. LTD.

151 Lorong Chuan, #04-01, New Tech Park Singapore 556741, Singapore

Phone 65-282-3003 Fax 65-289-3003

YATEC ENGINEERING CORPORATION

Shen Hsiang Tang Sung Chiang Building 10F 146 Sung Chiang Road, Taipei, Taiwan Phone 886-2-563-0010 Fax 886-2-567-4677 **BEIJING OFFICE** Room No. 301 Office Building of Beijing International Club, 21

Jianguomenwai Avenue, Beijing 100020, China

Phone 86-10-532-1850 Fax 86-10-532-1851

SHANGHAI OFFICE 27 Hui He Road Shanghai 200437 China Phone 86-21-6553-6060 Fax 86-21-6553-6060

YASKAWA JASON (HK) COMPANY LIMITED

Rm. 2909-10, Hong Kong Plaza, 186-191 Connaught Road West, Hong Kong

Phone 852-2803-2385 Fax 852-2547-5773

TAIPEI OFFICE Shen Hsiang Tang Sung Chiang Building 10F 146 Sung Chiang Road, Taipei, Taiwan Phone 886-2-563-0010 Fax 886-2-567-4677



YASKAWA ELECTRIC CORPORATION