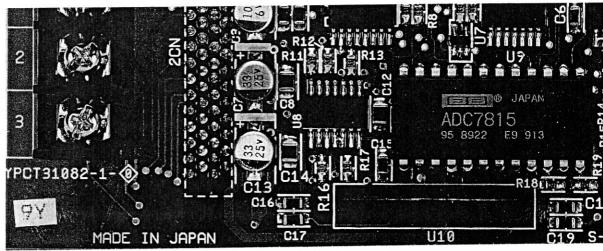
# ANALOG SPEED REFERENCE CARD

MODEL AI-14U



Before initial operation, read these instructions thoroughly, and retain for future reference.



Analog speed reference card AI-14U (hereinafter called AI-14U), an on-board type optional card, is mounted on the inverter control board. This enables analog speed reference setting with higher accuracy and higher resolution.

When the AI-14U is used to set speed reference, select inverter system constant 4 (run signal selection 1) so that external terminal input (analog frequency reference input) will be set as main speed frequency reference. Also select system constant 8 (run signal selection 5) so that frequency reference from the optional card will be effective.

• Sn-08: 0

• Sn-04:[[[]]] Set 0 as the 1st digit, where 1 has been set prior to shipping. Set 0 as the 1st digit, where 0 has been set prior to shipping.

Analog input signal gain of AI-14U can be adjusted by setting program constant bn-05 of the inverter. For details, refer to "INPUT SIGNAL LEVEL SETTING"

This AI-14U is applicable for VS-616G3 or VS-616H3 series.

#### CAUTION

(1) Read this instruction paper and the instruction manuals of the inverter (VS-616G3 or VS-616H3) which will be provided with this AI-14U before use.

(2) When connection from/to AI-14U connector or external terminals is required, turn off the inverter AC main circuit power supply and check that the inverter CHARGE indicator lamp is out.

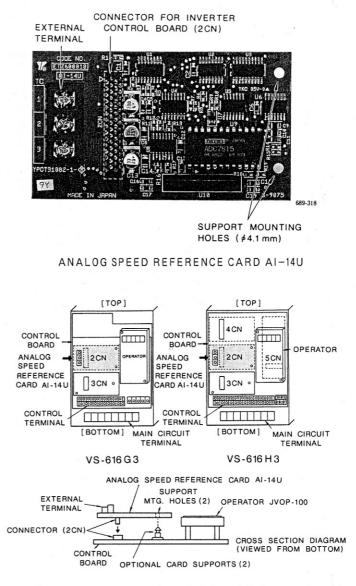
# **INSTALLATION TO INVERTER** (Fig. 1)

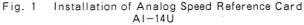
(1) Turn off AC main circuit power supply and remove inverter face plate. Then check if CHARGE indicator lamp is out."

(2) Connect AI-14U connector 2CN to connector 2CN (number of pins: 60 poles) on the inverter control board. Then insert optional card supports on the control board to AI-14U support mounting holes (2 places) completely in order to stabilize AI-14U.

(3) After mounting AI-14U, perform connection with peripheral equipment. When the connection is completed, replace inverter face plate.

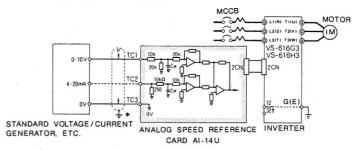
Name	Code No.	Input Method
Analog Speed Reference Card AI-14U	73600-C001X	<ul> <li>Input signal level: 0 to 10VDC (input impedance: 20kΩ) 4 to 20mA (input impedance: 250Ω)</li> <li>Input resolution: 14 bits (1/16384)</li> </ul>





### INTERCONNECTION BETWEEN EQUIPMENT

Fig. 2 shows the inverter interconnection with AI-14U and peripheral equipment.



- \*Connect shielded cable to control terminal 12 on the inverter control board.
- † For VS-616H3, control terminal 32 on the control board can also be used for grounding.

Fig. 2 Interconnection Diagram

2 —

#### PRECAUTIONS FOR WIRING (1) Separate control signal wiring (terminal TC1 to TC3) of AI-14U from main circuit wiring or other power lines. (2) Use shielded cable for control signal wiring and prepare its terminal ends as shown in Fig.3 in order to prevent malfunction caused by noise. Wiring length must not exced 10m. (3) Connect terminals, which are not used for control signal input terminal TC1 or TC2, to 0V (terminal TC3). SHIELDED COVER SHEATH TO INVERTER SIDE SHIELDED CONNECTION DO NOT CONNECT HERE. TERMINAL (12) (32) INSULATE WITH TAPE.

Fig. 3 Preparation of Shielded Cable Ends

# EXTERNAL TERMINAL FUNCTIONS

AI-14U has external terminals (3 poles) for connection with peripheral equipment. Table 1 shows the terminal functions.

Table 1 AI-14U External Terminal Functions

Terminal Symbol	Screw Size	Function	Signal Level	Linearity
TC1		Analog voltage input	ge Input resolution: 1/16384	
TC2	M3	Analog current input impedance: 250 Ω Input resolution: 1/16384 (14 bits)		±0.1%
TC3		Common terminal	0 V	

Note : Input signal level (input voltage, input current) of TC1 and TC2 analog signals can be adjusted by setting the inverter program constants. For details, refer to "INPUT SIGNAL LEVEL SETTING."

#### PRECAUTIONS FOR ANALOG SPEED REFERENCE ACCURACY

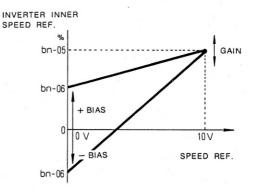
Analog speed reference is converted by 1/16384 resolution. In addition to wirings, voltage source accuracy to be used for analog speed reference must be considered. To improve speed control accuracy, use high-precision stabilized power supply for voltage source.

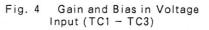
## INPUT SIGNAL LEVEL SETTING

Input signal gain and bias of external terminal TC1 or TC2 can be adjusted by setting program constant bn-05 or bn-06 respectively. Table 2 shows the setting contents.

Table 2 Adjustment of Input Signal Gain and Bias

Program Constant No.	Contents	Setting Range	Setting Unit	Initial Value	Applicable Inverter		
bn-05	Input signal gain (10 V / []][]][]%)	0.0 to 1000.0%	0.1%	10 V / 100.0%	VS-616G3 VS-616H3		
bn-06	Input signal bias	-100 to 100%	1%	0%	VS-616G3		
		-100.0 to 100.0%	0.1%	0.0%	VS-616H3		





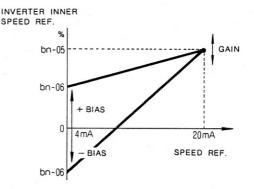


Fig. 5 Gain and Bias in Current Input (TC2 - TC3)

# ANALOG SPEED REFERENCE CARD

MODEL AI-14U

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